### **CASE STUDY**



# Value Engineering of **Damaged Compressor Impeller**

# **INTRODUCTION**

The customer is a reputed **Steel group** in the **Middle East.** The compressor impeller was damaged during the operation and required replacement.

# CHALLENGE

The challenge was to carry out **reverse engineering** of complete impeller assembly **at site** 

## **SOLUTION**

Triveni Turbine deputed design expert along with **3D** scanner at site to complete the reverse engineering in **2 days.** The equivalent material of impeller was identified and TTL took proactive action for ordering the raw material forgings.

New impeller along with pinion shaft was manufactured & also **High speed balanced** in Vacuum balancing tunnel within **6 months**.

Triveni also supported by deputing **service expert** for installation & commissioning of compressor & this is operational since Dec 2018.

## **CUSTOMER SPEAK**

We found a very successful team , high technical skills, very cooperative team with a very good manufacturing quality. The job was done in high quality & high efficiency



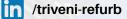






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